



100 PRIMER SURFACER

DECEMBER 2003

Air Dry Alkyd Primer

Product Data

This product is a modified alkyd based primer surfacer, having fast drying and excellent adhesion to steel and old finishes.

Uses

Over bare steel, before overcoating with enamel or lacquer – for interior applications where corrosion resistance is not important.

Over old finishes, suitably sanded and cleaned.

Do NOT use over old lacquer if it is to be overcoated with lacquer, as lifting or splitting may occur due to swelling of the old lacquer surface.

Spray apply 55-85µm WFT / 25-40µm DFT. Overcoat 1-8 hrs (no sanding), overnight (sand 360).

Steel substrate – overcoat 100 with 262, 295, 600, 610.

Existing paint – overcoat 100 with 295, 600, 610.

Colour Availability

Grey, White

Packaging

Available 1L, 4L

Substrates

Steel

Old paintwork

Total Solids Content

66.4% (wt), 46.3% (vol)

Surface Preparation

Steel – Remove rust by blasting to SA2.5, or by using power tools or sanding. Degrease.

Old paintwork – Sand and dust down, degrease.

Thinning and Clean Up

Thin 15-20% with 254 Enamel Reducer MF or 475 Enamel Reducer MI.

Clean gun and equipment with 254 or 475 Reducers.

Application

Spray – two or three medium coats may be applied within 10-15 minutes of each other, then allowed to dry thoroughly.

Brush – unthinned, small areas only.

Drying

Touch Dry – 20-30 minutes

Sandable – 4 hours

Hard Dry – Overnight

Drying may be improved by adding 600B at the rate of 1L 100 : 100mL 600B. MUST wear air-fed mask or hood when spraying, as 600B contains isocyanate.

Theoretical Coverage

Approximately 11.6 sq. m/litre @ 40µm DFT.

Practical coverage rates will be lower than theoretical and this must be taken into consideration when calculating costs.

Health & Safety

Avoid breathing vapour. Use with adequate ventilation. High concentrations of vapour may cause headache or nausea, affect the nervous system and respiration.

Do not use in the presence of naked flame or other sources of ignition. Store away from heat.

Wear safety glasses/goggles, an air supplied respirator or hood and PVC or nitrile chemical handling gloves.

If spraying in a confined area, a positive pressure air respirator should be worn.

Store/dispose of residues in accordance with local body regulations.

First Aid

If poisoning occurs, contact a doctor. The Poisons Information Centre may be of assistance – telephone 0800 POISON (NZ), 13-11-26 (Australia).

If swallowed, do NOT induce vomiting. Give a glass of water to drink and get medical attention urgently. If affected by vapour, get into fresh air immediately. If splashed into the eyes, flush them with copious quantities of clean water for 15 minutes and get urgent medical attention.

If splashed onto skin, wash with soap and water.

For further information, refer to the Material Safety Data Sheet for this product.

CAUTION:

Do not use this product without first taking all appropriate safety measures to prevent property damage and injuries. These measures may include, without limitation: implementation of proper ventilation, use of proper lamps, wearing of proper protective clothing and masks, tenting and proper separation of application areas. Consult your supervisor. Proper ventilation and protective measures must be provided during application and drying to keep spray mists and vapour concentrations within safe limits and to protect against toxic hazards. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interiors and buildings.

This product is to be used by those knowledgeable about proper application methods. PPG Industries makes no recommendation about the types of safety measure that may need to be adopted because these depend on application environment and space, of which PPG Industries is unaware and over which it has no control.

If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use the product.

This product is for professional use only. Not for residential use.

Technical information given verbally or in writing is based on knowledge and research, given in good faith and believed to be reliable, but no guarantee of accuracy is made or implied. Since methods and conditions of use are beyond our control, all merchandise is sold and received subject to the condition that our liability whether express or implied for any defect in quality, or for any lack of fitness for the specified use thereof, is limited to the return of the purchase price if written claim is made within 14 days from date of delivery. It is recommended that the user makes his or her own tests to determine the suitability of the product for his own requirements. Freedom from patent restrictions is not implied.

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