



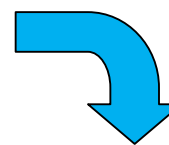
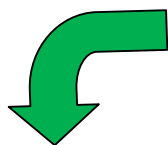
## PPG Industrial Coatings

# AMERTHANE 570 SERIES

The polyurethane finishing system for exceptional gloss or perfect eggshell

### AMERTHANE 570P Primer

- Good sanding and filling properties
- Very fast drying
- High solids
- Very good holdout



### Amerthane 573 G100

- Excellent gloss, levelling and D.O.I
- Very fast drying
- User-friendly application
- Very good mar resistance
- Excellent overnight block resistance

### Amerthane 575 RG

- Available in gloss levels of 10- 75%
- Very fast drying- comparable to lacquers
- Excellent wet and dry heat resistance
- Very good mar resistance

Amerthane 570 Series is designed as a high quality furniture finish for kitchens, shop fittings, cabinets, desks, paneling, partitions and most interior wood and metal work.

Substrate / Recommended System	WFT / DFT (Microns)	Overcoat Time @ 20 Degrees C	Overcoat Preparation
<b>WOOD</b> (Natural Finish, Unstained) 1 <sup>ST</sup> coat 570P	90 - 130 / 40 - 60	Overnight	Sand 320
2 <sup>nd</sup> coat Gloss: 573 Gloss colours OR Low Gloss: 575 RG Colours	100 -150 / 40- 60  120- 170 / 35- 50		
<b>Steel, Aluminium, Galv</b> (clean and degreased) 1 <sup>ST</sup> coat 719 Polyetch Then coat as above	70-100 / 7 - 10	30min – 24 hours	No sanding

### Application

Spray – conventional, air-assisted airless or pressure pot. Airless can be used for 570P primer  
Thinning- 140 Ester thinner may be used for all products. Thin in accordance with product TDS  
For all coatings spray 2 even double-header coats to nominated WFT.

### Theoretical Coverage

570P: Approximately 9.0 sq. m/litre @ 50µm DFT

573: Approximately 9.5 sq. m/litre @ 40µm DFT

575: Approximately 7.2 sq. m/litre @ 40µm DFT

Practical coverage rates will be lower than theoretical and this must be taken into consideration when calculating costs.

### Packaging

Available 1L, 4L, 20L, 210L

### Substrates

Wood, Suitably primed metallic surfaces

### Surface Preparation

Wood – sand and dust down.

Steel, Al, Galv – degrease 97 W&G Remover. Prime with 719 Polyetch



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